



AKONA

OWNER'S MANUAL
WATER TRAMPOLINE

EXUMA
JUMPER

! READ FIRST !

THIS MANUAL CONTAINS IMPORTANT PRODUCT
AND SAFETY INFORMATION

WELCOME TO YOUR NEW EXUMA ULTIMATE WATER TRAMPOLINE!

Your NEW Exuma Ultimate Water Trampoline represents the very best quality, craftsmanship and technical innovation in the industry. With proper care your water trampoline will give you years of enjoyment.

TABLE OF CONTENTS

INTRODUCTION AND SAFETY.....	3
WARRANTY.....	3
SAFETY	4
ASSEMBLY INSTRUCTIONS.....	7
STORAGE.....	13
CLEANING & CARE.....	14
DISCLAIMER.....	15
TERMS OF USE.....	15

PACKAGE CONTENTS

1 Inflatable Tube	103 Springs
1 Jumping Mat	1 High Speed Adapter
1 Safety Pad	1 Ladder
14 Trampoline Frame Pieces	Repair Kit
14 Frame Sleeves	1 Exuma 20' Anchor Harness (#20593)
16 Sets of Frame Hardware	

WARNING

Any person using a water trampoline built and/or sold by AKONA is personally responsible for determining that their abilities are equal or superior to the conditions encountered and can exercise proper judgment in choice of where and when to use. Any person using an AKONA Exuma Ultimate Water Trampoline assumes all risks and takes complete responsibility for any and all damages, or injuries including death, which may result from use of, or participation in AKONA Exuma Ultimate Water Trampoline. The user of this product should understand that participating in water activities may involve serious injury or death. Observe the following safety standards whenever using this product.

INTRODUCTION AND SAFETY

Before hitting the water with your AKONA Ultimate Water Trampoline, read through these instructions to insure you have a safe and epic experience.

IT IS THE OWNER'S RESPONSIBILITY

to read the owner's manual and instruct all users in the safe operation of these products. By using these products, you agree to the Terms and Conditions, Disclaimer and Warnings in this manual. Please read this manual prior to using these products and keep for future reference. As with any action sport, recklessness, inexperience, misuse or neglect of the equipment may result in serious injury or death.

LIMITED WARRANTY

We aim to provide our customers with high quality watersports equipment, but sometimes the unexpected happens. All AKONA Water Trampoline products are provided with one year warranty on parts and manufacturer defects and a two year hull warranty. This excludes damage due to misuse, improper care, handling impact damage and light abrasions.

HOW TO OBTAIN WARRANTY

To obtain repair or replacement, call AKONA customer service at **1.800.774.447**

or email AKONA at: recgroup@diversco.com

In the event of warranty claim, on initial contact, please attach the product name, your full name, address, phone number, brief description of the problem and proof of purchase date.

SAFETY RECOMMENDATIONS

- Read and understand all of the information contained in this owner's manual before assembling and using your product.
- Make sure that everyone who uses the product is provided with and understands these safety rules and information.
- The Exuma is designed to be used only in large bodies of water with depths of at least 10 feet (3,1m) of water. Do not use or allow anyone else to use the product on land or any other hard surface or in swimming pools or shallow water.
- Consider the height and weight of the users of the Exuma, as well as the activities performed on the Exuma when you are selecting a safe location.
- Always maintain a safe distance between the Exuma and any dock, platform, boat or pier. Choose a location for your product that is most protected from wind, of sufficient water depth, and free of obstructions above and below the water.
- Always anchor the Exuma securely before it is used.
- Always wear a U.S. Coast Guard approved Type III (PFD) vest when using the products.
- Never use the product under the influence of alcohol or drugs.
- Always stay under control while using the product. Jump or bounce in the center of the trampoline surface and away from the padded metal frame.
- Never dive off of the Exuma head first. If you choose to jump off the product, always enter the water feet first.
- Never use the product while tired or fatigued. Use extreme caution while swimming between the shore and the product. Do not attempt to swim this distance if you are tired or fatigued.
- Never swim or play under or around the Exuma.
- Always inspect the areas around and under the product before each use to ensure the water is deep enough and free of all rocks, logs, sand bars, and underwater obstructions and that the product is at a safe distance from hard objects and placed in water that is the recommend depth.
- Ask about local water conditions before using the product in unfamiliar water.
- Always use in ideal conditions and when there is no risk of injury due to bad weather or water conditions.

SAFETY RECOMMENDATIONS

- When not in use, secure the product against unauthorized or unsupervised use by removing the Exuma from the water.
- Never use the Exuma unless the safety pad is in place and securely fastened to the trampoline frame.
- Always inspect your product for any worn, defective, or missing parts.
- Flips, somersaults or other acrobatic maneuvers should never be performed on the Exuma as it could cause long term injury or death.
- Use only under adult supervision.
- Not recommended for children younger than six years of age.
- DO NOT OVER-INFLATE. This could cause seam rupture.
- Keep objects that could interfere with jumping away from the jumping surface.
- Stop your bounce by flexing your knees as your feet come in contact with the jumping surface. Learn this skill before you attempt others.
- Learn fundamental bounces and body positions thoroughly before trying other jumps.
- Avoid bouncing too high. Stay low until you can control your bounce and repeatedly land in the center of the jumping surface.
- Focus your eyes on the jumping surface to help control your bounce.
- Do not use the jumping surface as a springboard on to other objects.
- Do not use in shark infested water or in water that may contain other marine life dangerous to humans, this could harm marine life and/or cause damage to the product.
- Ensure proper air pressure is maintained while the product is in use. Change in temperature can cause air pressure to increase/decrease.
- This product is not designed to be used as a life saving device.
- Take off any jewelry and any other sharp objects before use, failing to do so can damage the product.

SAFETY RECOMMENDATIONS

WARNING!

- Misuse and abuse of the Exuma is dangerous and can cause serious injuries including broken bones, cuts, nerve damage, spinal cord and brain injury, or death.
- Trampolines, being rebound devices, propel the performer to unaccustomed heights and into a variety of body movements.
- All purchasers and all persons using the Exuma must become familiar with the manufacturer's recommendations for proper assembly, use and care of the trampoline, as well as being alert to the performer's own limitations in the execution of trampoline skills. Assembly instruction, selected precautions, recommended instructional techniques and progressions are included to promote safe, enjoyable use of the equipment.
- Safety pads must be used at all times. The pads are designed to prevent injury due to falling upon the outer frame or on the springs.
- Secure the Exuma against unauthorized and unsupervised use by disconnecting the ladder and removing it from the water.

ASSEMBLY INSTRUCTIONS

UNPACK THE CONTENTS

- 1 Lay the Exuma on a flat surface. Make sure there are no sharp objects under the product that might puncture the tube.

INFLATE THE TUBE

- 2 Locate the valve of the Exuma and unscrew the cap.
- 3 To lock open valve, depress stem and rotate $\frac{1}{4}$ turn clockwise. To close valve, depress stem and rotate $\frac{1}{4}$ turn counter-clockwise. The valve stem should be in the depressed position while inflating. Replace cap on valve after inflation to ensure air tight seal.

NOTE:

A special inflation adapter is included with this product. If you are using the AKONA Sports High Speed Inflator, simply lock the adapter onto the end of the inflation hose and insert into the valve body.

- 4 Turn $\frac{1}{4}$ turn to lock in place.

ATTENTION: This inflation adaptor will automatically open the valve when inserted and will close the valve when removed. You do not need to manually open/close the valve when using this special adaptor.

- 5 Inflate until the tube is firm and resistant to pressure. Your hand should create minimal depression when pushed against the tube. Replace cap to ensure an air tight seal.

ASSEMBLY INSTRUCTIONS

CAUTION!

DO NOT OVER-INFLATE.

Do not exceed 2.5 PSI (0,17 bar) if filling with compressed air. Excessive pressure can cause the tube to rupture with potentially damaging force to eyes, ears, skin and limbs. Use of an air compressor over-inflation can rupture the tube beyond repair, thus voiding the warranty.

It is normal for the air pressure within the tube to fluctuate depending on air and water temperatures. It may be necessary to increase or decrease the air pressure in your product accordingly. To avoid damage on extremely hot days it maybe necessary to check and release the air pressure from your product throughout the day. A fully inflated product on warm land will lose some of its pressure when placed in cold water.

ASSEMBLE THE TRAMPOLINE FRAME

- 6 Lay the trampoline frame sections in a circle with the tapered ends next to the non-tapered ends, and the spring holes facing up.
- 7 Slip a vinyl sleeve on each section before connecting them. Slide the ends of the sections together to form a complete circle.
- 8 Inserting from the top of the frame through to the bottom, install a bolt through each intersection. Add washer and nut to bolt. Tighten firmly. Slide the vinyl sleeves over each intersection to protect inflatable tube from abrasion.

ATTACH THE FRAME TO THE TUBE

- 9 With another person helping, place the trampoline frame onto the inflated tube.

ASSEMBLY INSTRUCTIONS

IMPORTANT: Align the frame joints as close as possible to the junctions of the blue and yellow panels. This placement prevents the hardware from rubbing against the tube. At each of the frame holders on the tube, pull the strap over the frame, through both stainless steel rings, and then back under the front ring. Do not fully tighten until all straps are loosely in place around the frame. When all the straps are in place, and the frame is evenly centered on the tube, tighten each securely, ensuring that the frame lies flat against the tube in all directions.

ATTACH THE ANCHOR HARNESS TO THE FRAME

- 10 Follow the instructions included with the Exuma Anchor Harness. It is critically important that the anchor harness is connected to the proper locations on the trampoline frame in order to ensure proper function and performance of the anchoring system, especially in high winds.

ATTACH THE JUMPING MAT

- 11 Lay the jumping mat inside the assembled frame with the warning labels of the mat facing up.
- 12 Attach the mat to the frame by hooking one end of the spring to the V-ring on the mat and the other end to the hole in the frame. Make sure that the hooks on each end of the spring point down toward the ground and are fully inserted into the frame.

NOTE:

To ease the process, start by attaching a spring at one point on the frame. Working in a clockwise direction, count the appropriate number of holes and V rings until you are one quarter around the frame. Attach a spring. Repeat until you reach your starting point. Place one spring midway between each existing spring around the entire jump. Repeat the process until all springs are on the jump.

ASSEMBLY INSTRUCTIONS

WARNING!

FAILURE TO PROPERLY INSTALL THE SPRINGS CAN RESULT IN PERSONAL INJURY OR DAMAGE TO THE EXUMA.

Each V-ring on the jumping mat must be attached to the frame by a spring. Each spring must be attached with the hooks pointing down. Be sure the hook on each spring is pushed securely into its hole on the frame.

ATTACH THE LADDER AND SAFETY PAD

- 13 Position the ladder left of the air valve so that the warning label on the tube is visible to anyone climbing the ladder.
- 14 Attach the ladder to the trampoline frame by looping the quick link under then around the frame and securing the quick link to the ladder webbing. Tighten the nut on the quick link hand tight.
- 15 Lay the spring cover pad on the trampoline so it covers the frame and springs and the attachment straps are face down.
- 16 Attach the pad by fastening the inside bungee loops to the triangle rings on the trampoline mat, then securing the outside straps by looping them under the frame, loop through buckle and fasten the Velcro.

ASSEMBLY INSTRUCTIONS

ANCHOR THE PRODUCT

Due to extreme varieties of installations, anchor line and anchor are not included with the Exuma and must be purchased separately.

Please consider the following when determining an adequate anchoring system and location of your Exuma:

- Choose a location that is most protected from the wind, of sufficient water depth 10ft (3,1m) minimum and free of obstructions a safe distance in all directions.
- A minimum of 200-lbs. (91kg) Anchor weight is recommended for most applications; however larger Exuma on larger bodies of water may require more.
- Bell anchors are not typically recommended since they are easily dragged, especially on flat, sandy bottoms. Screw-type or more permanent toggle-type anchors maybe necessary in more extreme conditions.
- Attaching a shock cord to the anchor line is recommended to help absorb vertical movements of the Exuma due to waves and normal use. An Anchor Connecting System and does include a shock cord (bungee).
- Please consult with local authorities regarding any specific anchoring restrictions in your area.
- Set anchor in position in water and use float on the anchor line to locate.
- Move jump to the water with the aid of 2-4 people. Carefully carry the Exuma and rest it in shallow water. **CAUTION:** To avoid risk of puncture or damage to the product, **DO NOT DRAG** the Exuma to the water.
- Attach anchor line (not included) securely to the swivel or ring on center of the rope harness on the underside of the Exuma.
- Adjust length of anchor line so that it is approximately 1-2ft. longer than the depth of the water. To help prevent flipping of your jump in high wind conditions, do not exceed 3 ft. of slack in the anchor line.

ASSEMBLY INSTRUCTIONS

NOTE:

More slack will improve anchor holding performance, but too much slack may be sufficient line to allow the Exuma to stand on edge and flip over in strong winds. For best results, maximize your anchor holding power via more weight or a different type of anchor and minimize your anchor line length.

BEFORE USE

Inspect the trampoline before each use and replace any worn, defective or missing parts. The following conditions could represent potential hazards:

- Punctures or holes worn in the jumping surface
- Deterioration in the stitching of the jumping surface
- Bent or broken frame
- Stretched springs
- Missing or insecurely attached frame safety pads
- Sagging jumping surface
- Sharp protrusions on the frame or suspension system
- Unsecured against unauthorized use
- Regularly inspect the condition of the inflatable tube. Any repairs should be done immediately

STORAGE

- When the inflatable product is not being used, store it in a covered, shaded area. This will help protect it against ultraviolet (UV) rays and extend the life of the product.
- Ultraviolet (UV) rays are very hard on inflatables. To maximize the life of your Exuma, store it out of the sun whenever possible. For additional protection, we recommend using 303 protectant, which is a one-step product that provides UV protection.
- Product should be completely dry and remain dry while stored.
- Roll the product loosely and place in a container, preferably one that rodents can't chew through.
- Secure against unauthorized or unsupervised use.
- Store in a cool, dry location. Do not store product directly on concrete surface. Place mothballs around stored inflatable to keep mice and insects away.

Rodents, like muskrats, may be attracted to the PVC vinyl of your product. When your product is on the water, maintaining full air pressure during periods of non-use will discourage them from chewing the vinyl.

Another way to ease the problem of nuisance rodents is to remove the temptation by taking the product out of the water at night. You can also make the whole area unattractive to rodents by changing the environment, making the area less hospitable for rodents. Removing any food source from the shoreline can also be a good deterrent. Check with your local DNR for additional guidance or possible restrictions.

CLEANING AND CARE



Clean the inflatable completely with a mild soap and freshwater or a citrus based cleaner.

NEVER USE PETROLEUM BASED PRODUCTS OR SOLVENTS FOR CLEANING.

NEVER USE A POWER WASHER SINCE THE HIGH PRESSURE WATER JET WILL DAMAGE THE SOFT PVC COATING ON THE TUBE BEYOND REPAIR.



REPAIRS

For large holes, tears or seam failures, contact Diversco.

For minor holes or tears:

- Inflate the product and locate the leak by spraying the tube with mild soapy water.
- Determine the hole size and cut a patch 1-2 inches wider than the diameter of the hole. Make sure all corners of the patch are rounded.
- Deflate the product and clean the patch and area around the hole with rubbing alcohol. Let dry.
- **READ AND UNDERSTAND THE WARNINGS ON THE GLUE CONTAINER.**
- Apply glue to the patch and the area around the hole. Let the glue dry until it is tacky to the touch. (Approximately 1-2 minutes.)
- Lay the product on a flat, hard surface and apply the patch. Working from the center to the outer edge, rub out any air bubbles between the patch and the product.
- Let the patch dry for 24 hours before attempting to inflate the product.

DISCLAIMER

The use of this assumes all risks of any personal injury or death and willfully releases AKONA and/ or Diversco Supply Inc. of any and all liabilities. This product is not a life saving device. Do not leave a child unattended while in use. Do not use this product in conditions which are hazardous. Only use this product if you are a competent swimmer. Adult supervision is strongly recommended.

Diversco Supply Inc., doing business as AKONA is in no event liable for any direct, indirect, punitive, incidental, special consequential damages, to property or life, whatsoever arising out of or connected with the use or misuse of our products.

PROP 65 DISCLAIMER

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. For more information: www.P65Warnings.ca.gov

TERMS OF USE

This product offered to you, conditioned upon your acceptance without modification of the terms, conditions and notices explicitly described or implicitly obtained through normal use of the product. This product may not be used for unlawful purposes, and its use is expressly prohibited under the terms and conditions of its use. The use of this product in any way not in accordance with the terms of use, description, law, or instructions, might be unsafe and lead to injury.

AKONA® EXPRESSLY DISCLAIMS ALL RESPONSIBILITY FOR THE CONSEQUENTIAL DAMAGES OR INCIDENTAL LOSSES CAUSED BY USE OF THIS PRODUCT.

Faults that occur through improper use or damage, abuse, acts of nature, events beyond the control of Diversco Supply Inc./AKONA, repair or alteration by a person other than a person authorized by Diversco Supply Inc./AKONA, or failure to follow instructions for use void any guarantee or warranty.

Additionally, normal wear and tear, including, but not limited to, minor discoloration and scratches are not covered by any guarantee or warranty.

The rights under these terms and conditions, shall only apply to the original purchaser and shall not extend to commercial or communal use.

This product is not intended for use by persons (including children) with lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the product by a person responsible for their safety.

Children should be supervised to ensure that they do not play with the product. Keep the product and any cord, or small components, out of reach of children less than 8 years old.

Diversco Supply Inc., reserves the right to change the terms, conditions and notices under which their products are offered.



AKONA®

The word amphibian is ancient Greek and refers to an organism which is able to live two kinds of lives in the two different environments. Frogs live below water and above, much like many of our customers. AKONA makes it easy to experience both land and water. Life's an adventure – AKONA's got the gear.

© All rights reserved.

AKONA
6161 Atlantic Blvd.
Norcross, GA, 30071
recgroup@diversco.com
1.800.774.4447

 [@akonaadventuregear](https://www.instagram.com/akonaadventuregear)

 [@AKONAAdventureGear](https://www.facebook.com/AKONAAdventureGear)

www.akona.com